

Date: Wednesday, 5/9/2007 8:36:27 AM  
 User: Kim Johnston

## Process Sheet

SPLIT -

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 32245-2  
 Estimate Number : 12851  
 P.O. Number : N/A  
 This Issue : 5/9/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : PURCHASED PARTS  
 Previous Run : 32116  
 Written By :  
 Checked & Approved By : 1807-05-09  
 Comment : Est Rev:A New Issue 07-04-27 JLM

Drawing Name : SHOULDER HARNESS  
 Part Number : D3579047  
 Drawing Number : D3579 REV A  
 Project Number : N/A  
 Drawing Revision : A  
 Material : N/A  
 Due Date : 5/31/2007  
 Qty: 10 Um: Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING 
		Comment: PURCHASING Issue P/O: 3729 <i>1807-05-09</i> P/N:5-01-2M5701 Possible supplier:Schoth Safty Products Certificate of conformaty is required
2.0	5012M5701	SHOULDER HARNESS LH 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) SHOULDER HARNESS LH
3.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached
4.0	QC5	INSPECT WORK TO CURRENT STEP 
		Comment: INSPECT WORK TO CURRENT STEP <i>1805-31 (10)</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>1807-05-09</i>

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07-05-31	4.0	Inertia reel PIN is A20.3 instead of A20-3B	LG 07-05-31 PS PEF GS.042	Acceptable	N/A	07-05-31	RE 07-05-31 PS PEF GS.042	07-05-31

NOTE: Date & initial all entries

Date: Wednesday, 5/9/2007 8:36:28 AM

User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 32245

Part Number: D3579047

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(19)

Comment: FINAL INSPECTION/W/O RELEASE

D3579047

Job Completion



07-06-01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

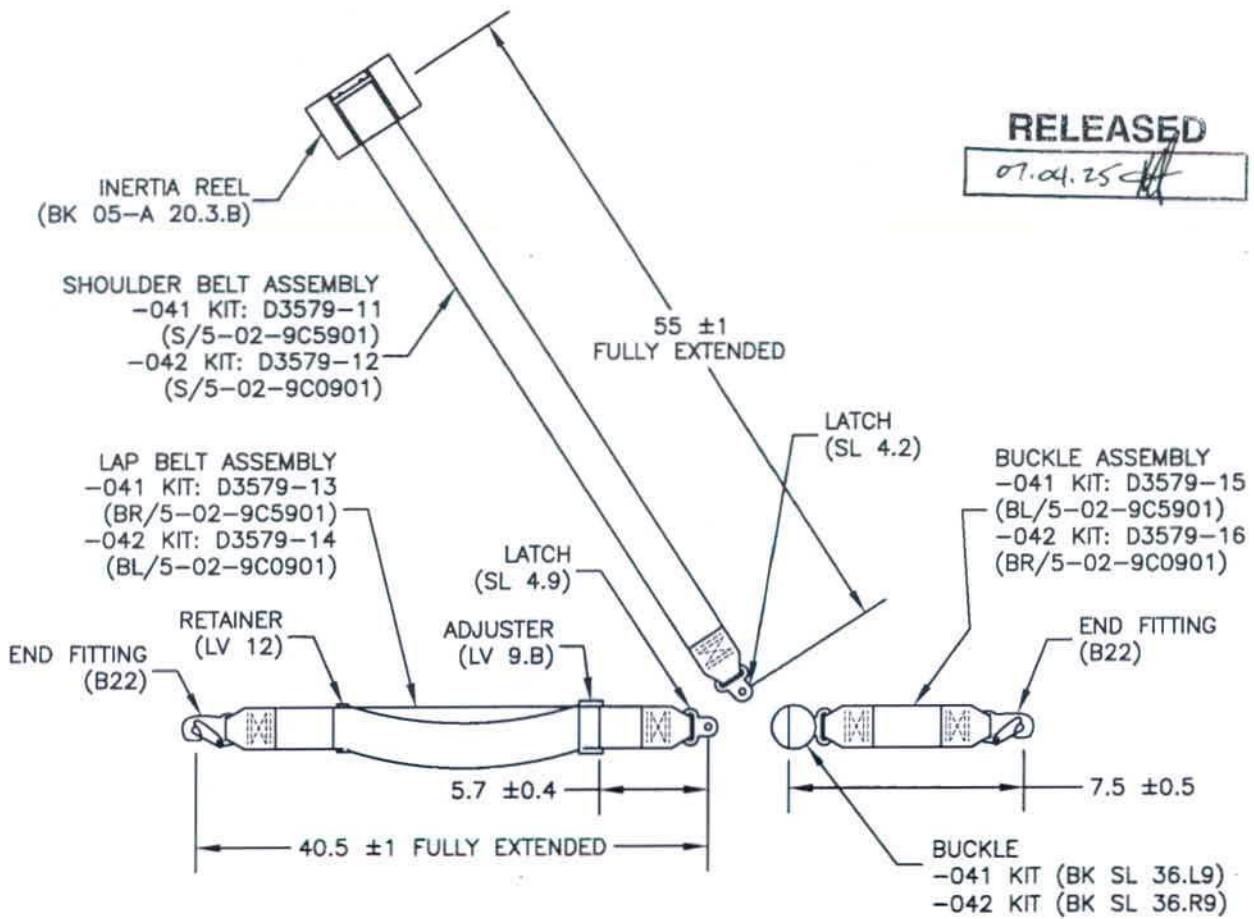
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>BS</i>	APPROVED <i>CH</i>	DRAWING NO. D3579	REV. A SHEET 1 OF 4
DATE 07.01.12		TITLE SHOULDER HARNESS	SCALE NTS
A	07.01.12	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



D3579-041 SHOULDER HARNESS (SHOWN)  
D3579-042 SHOULDER HARNESS (OPPOSITE)

**D3579-041/-042 HARNESS ASSEMBLY NOTES:**

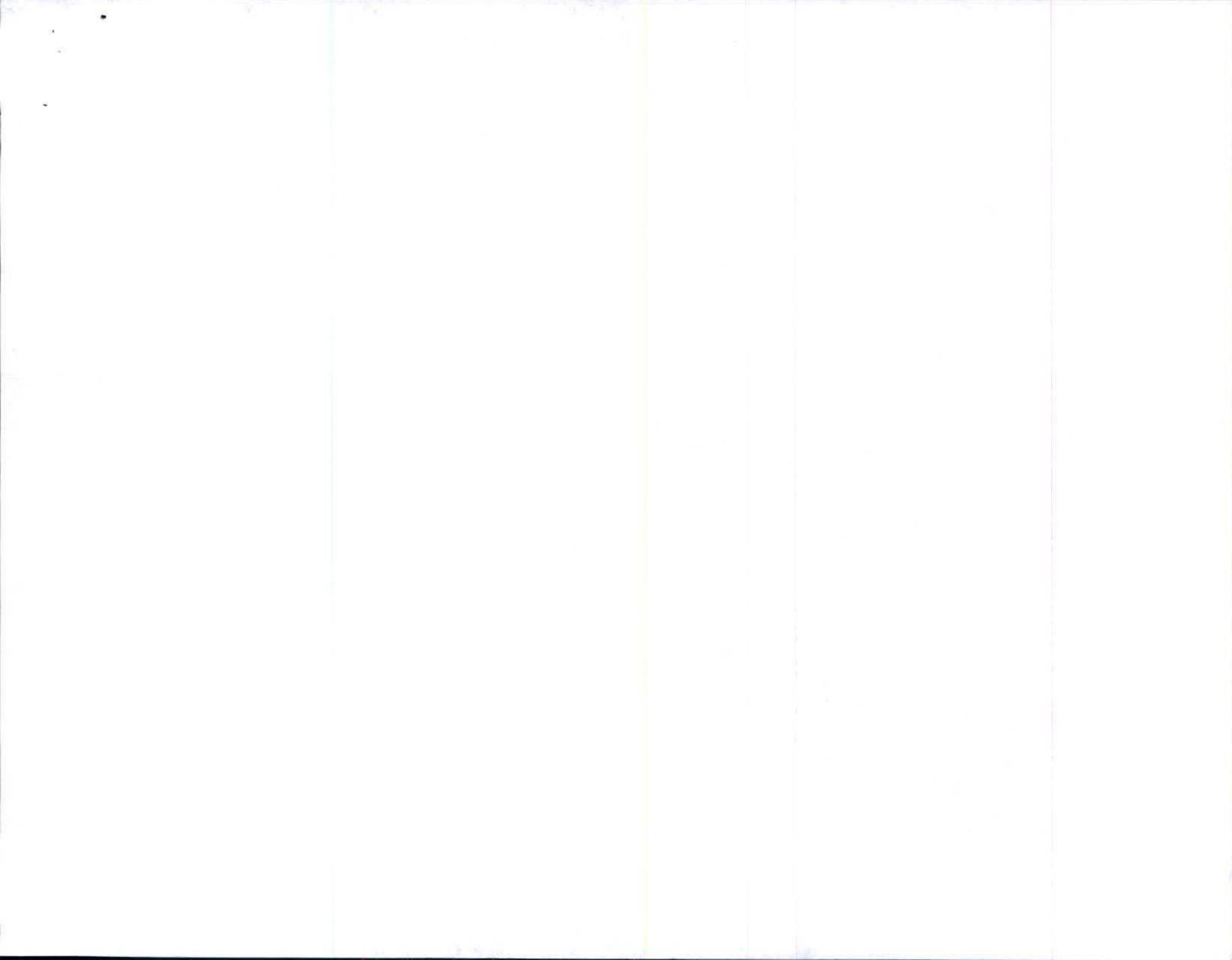
- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE  
MEETS REQUIREMENTS OF TSO-C114  
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9C5901 (D3579-041)  
P/N 5-02-9C0901 (D3579-042)  
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS  
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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WITHOUT NOTICE

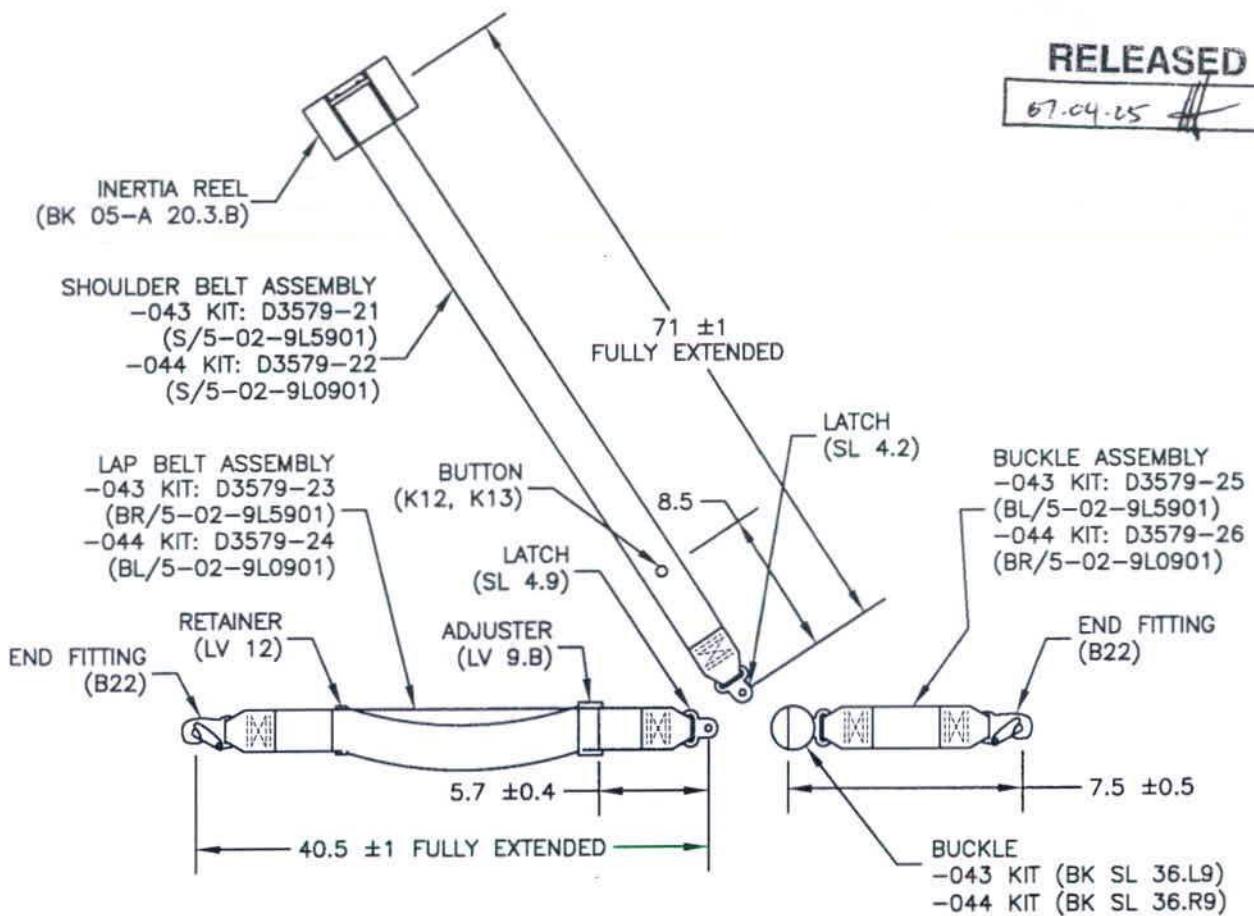
WORK ORDER

NO. *32245*



DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>HT</i>	DRAWING NO. D3579	REV. A SHEET 2 OF 4
DATE 07.01.12		TITLE SHOULDER HARNESS	SCALE NTS

## SPECIFICATION CONTROL DRAWING

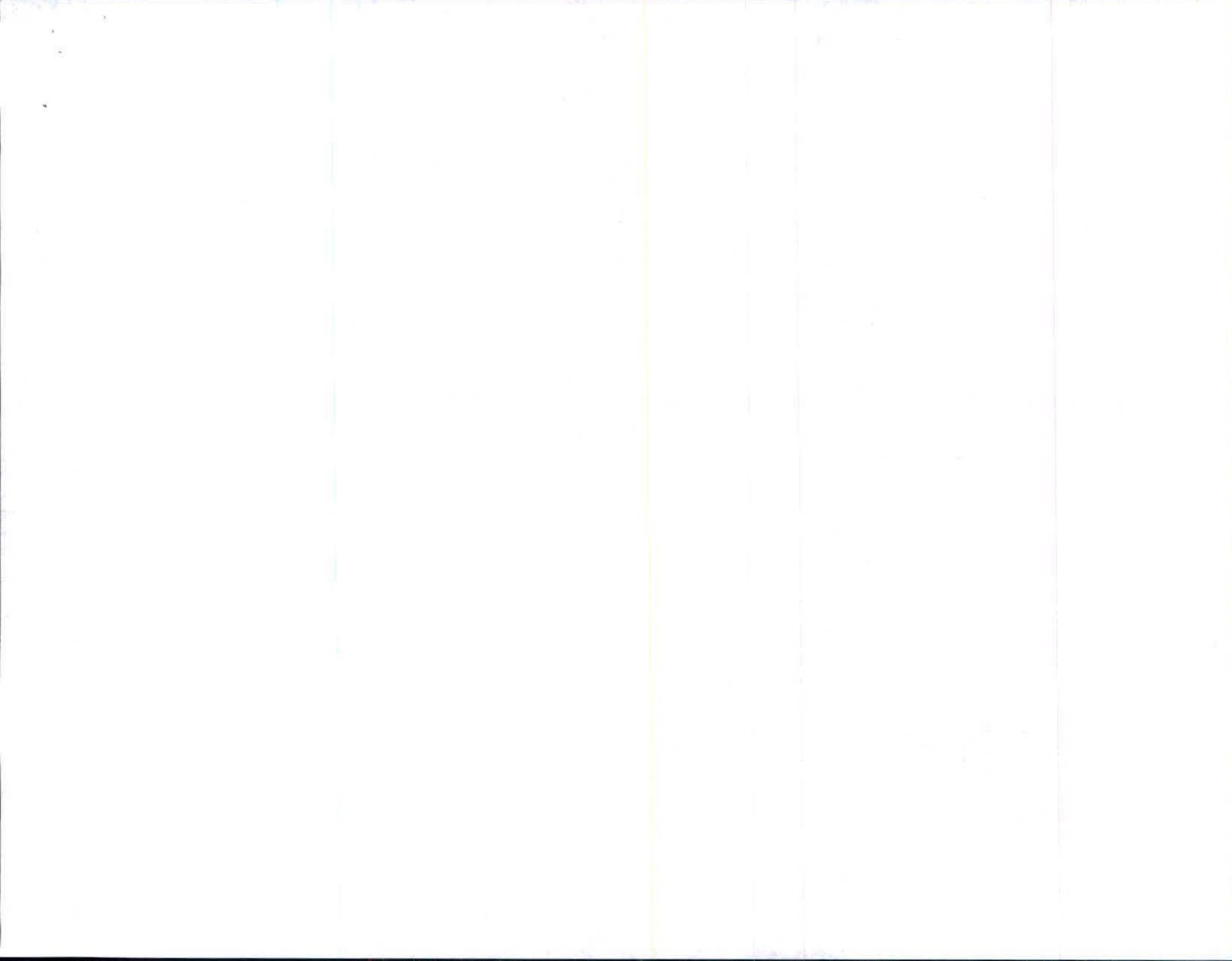


D3579-043 SHOULDER HARNESS (SHOWN)  
D3579-044 SHOULDER HARNESS (OPPOSITE)

D3579-043/-044 HARNESS ASSEMBLY NOTES:

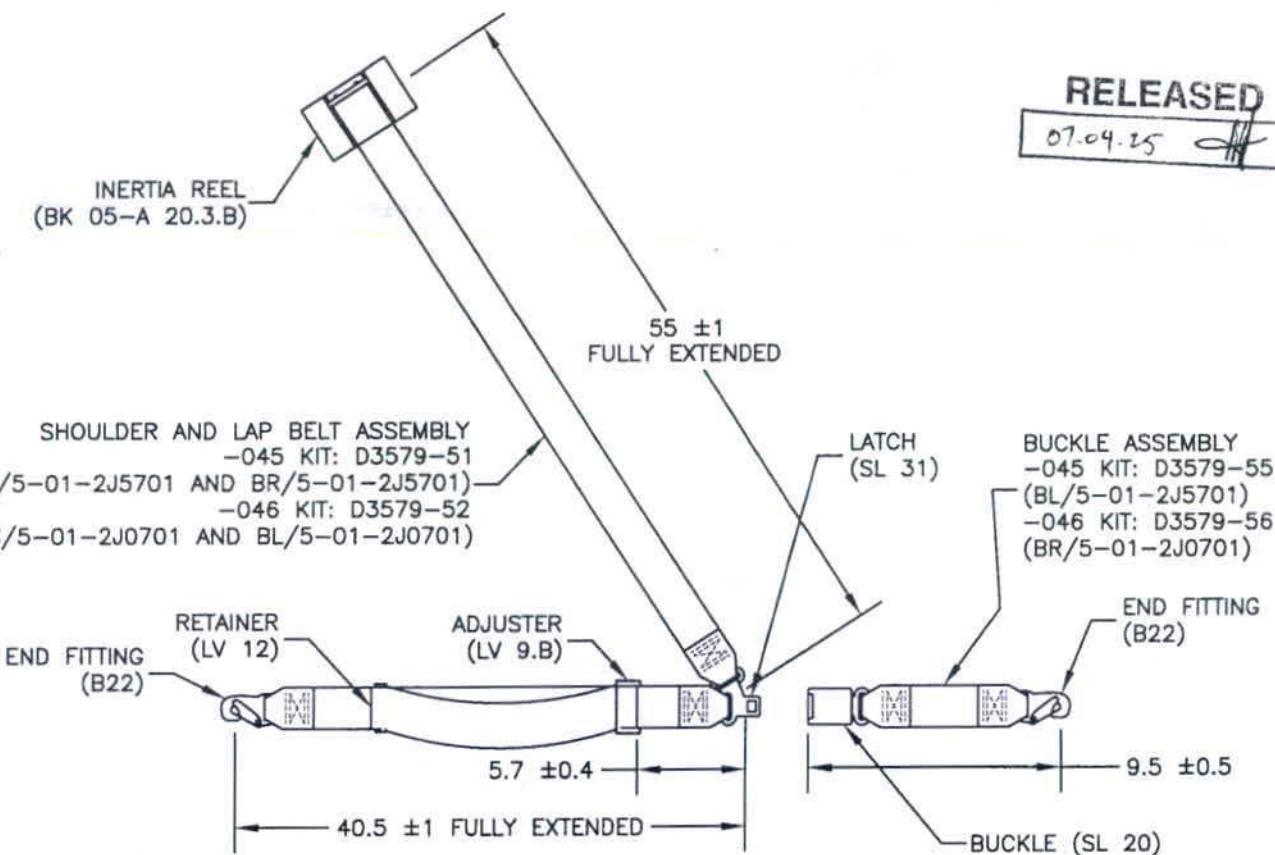
- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE  
MEETS REQUIREMENTS OF TSO-C114  
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9L5901 (D3579-043)  
P/N 5-02-9L0901 (D3579-044)  
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS  
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-043/-044"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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 WORK ORDER  
 NO. 32245



DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>B</i>	APPROVED <i>JH</i>	DRAWING NO. D3579
DATE 07.01.12	TITLE SHOULDER HARNESS	REV. A SHEET 3 OF 4 SCALE NTS

## SPECIFICATION CONTROL DRAWING



D3579-045 SHOULDER HARNESS (SHOWN)  
D3579-046 SHOULDER HARNESS (OPPOSITE)

D3579-045/-046 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE  
MEETS REQUIREMENTS OF TSO-C114  
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2J5701 (D3579-045)  
P/N 5-01-2J0701 (D3579-046)  
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS  
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-045/-046"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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 WORK ORDER  
 NO 32245



1. Approving National Aviation Authority/Country:  FAA/UNITED STATES	2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG						3. Form Tracking Number:  DAR07008-3
4. Organization Name and Address:  PT 1662CE Schroth Safety Products, Corp. 1371 S.W.8 <sup>th</sup> St. Unit # 3. Pompano Beach Fl, 33069							5. Work Order/Contract/Invoice Number:  DAR07008-3
6. Item: 1	7. Description: Restraint,3-pt.,lh,reel,601 black	8. Part Number: 5-01-2M 5701RevA	9. Eligibility: N/A	10. Quantity: 6	11. Serial/Batch Number: Date Mfg.:05/07	12. Status/Work: NEW	

## 13. Remarks:

EXPORT TO CANADA

END

## 14. Certifies the items identified above were manufactured in conformity to:

Approved design data and are in a condition for safe operation.  
 Non-approved design data specified in Block 13.

19.  14 CFR 43.9 Return to Service  Other regulation specified in Block 13

Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

## 15. Authorized Signature:


16. Approval/Authorization No.:  
DMIR-511304-CE

## 20. Authorized Signature:

21. Approval/Certificate No.:

## 17. Name (Typed or Printed):

Anthony B. LaPointe

18. Date (m/d/y):  
May/30/2007

## 22. Name (Typed or Printed):

23. Date (m/d/y):

## User/Installer Responsibilities

It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.



SCHROTH Safety Products Corp.  
MATERIAL ACCEPTANCE TAG

Part Number:	5-01-2M5701RevA	Quantity:	4
Serial Number:	05/07		
Part Description:	restraint, 3-pt, lh, reel, 601 black, P/N D3579-047		
P.O./W.O. #	DAR07008-7		
Vendor/Shop:	Stop & Sew		
Inspector:	J. M. Mazzilli	Approval	SSPC QC
Date:	5/30/07	006	

Form FQA 2000-3 Rev IR 11/00

